# S20 METALLIC PUMP TECHNICAL DATA SHEET

## **SERIES**

## STANDARD DUTY BALL VALVE PUMPS

Offering the widest range of performance and application capabilities

## PERFORMANCE

## **SUCTION / DISCHARGE PORT SIZE**

- 2" NPT (internal)
- 2" BSP Tapered (internal)
- 2" ANSI 150# Raised Face Flanged

## **CAPACITY**

0 to 200 gallons per minute (0 to 758 LPM)

## **AIR DISTRIBUTION VALVE**

· No-lube, no-stall design

## **SOLIDS-HANDLING**

• Up to .25 in. (6mm)

## **HEADS UP TO**

 125 psi or 289 ft. of water (8.6 Kg/cm2 or 86 meters)

## **MAXIMUM OPERATING PRESSURE**

125 psi (8.6 bar)

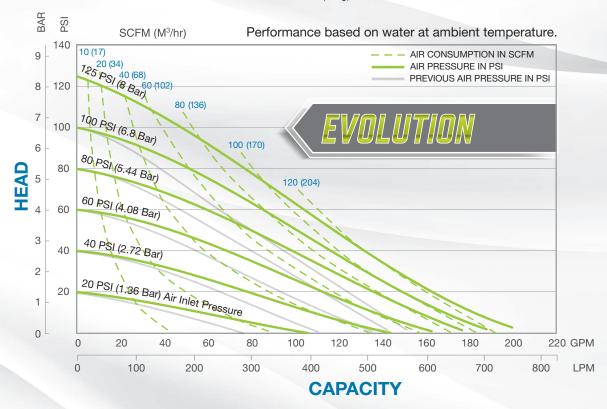
## **DISPLACEMENT/STROKE**

.46 Gallon / 1.7 liter

## **WEIGHTS**

- Aluminum 69 lbs. (31kg)
- Cast Iron 129 lbs. (59kg)
- · Stainless Steel 114 lbs. (52kg)







## **5 YEAR LIMITED PRODUCT WARRANTY**

5 Year Guarantee for defects in material or workmanship. See sandpiperpump.com/content/warranty-certifications for complete warranty, including terms and conditions, limitations and exclusions.



## **USE ONLY GENUINE SANDPIPER PARTS**

All certification, standards, guarantees & warranties originally supplied with this pump will be invalidated by the use of service parts not identified as "Genuine SANDPIPER Parts.



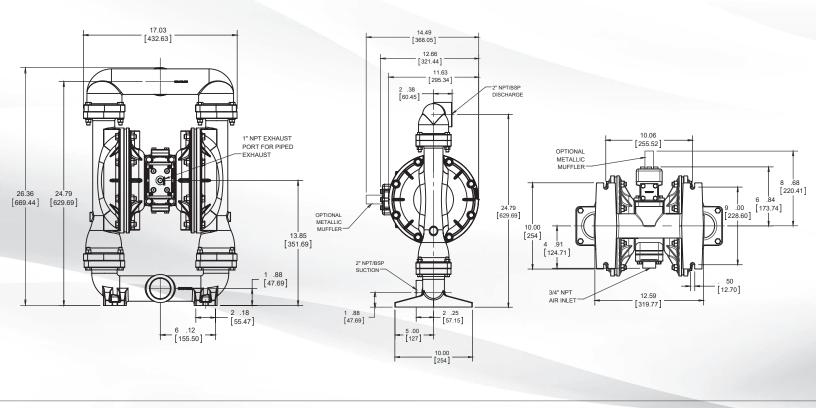


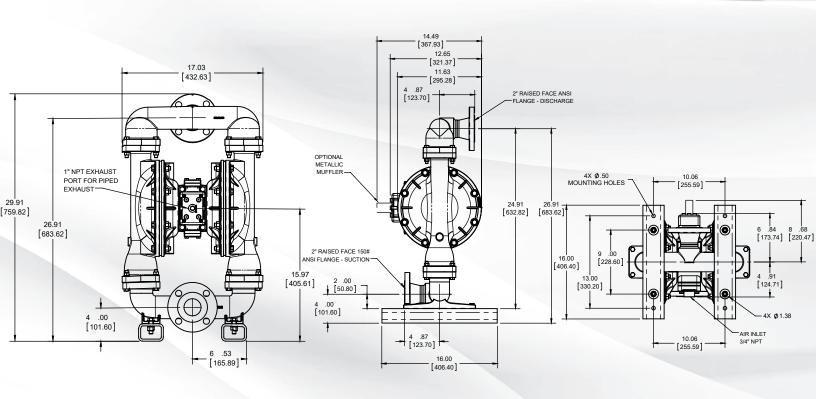






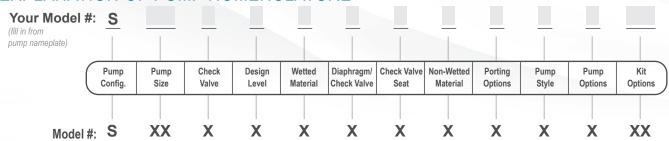
# **DIMENSIONS**







## **EXPLANATION OF PUMP NOMENCLATURE**



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n

00. None

NPT Threads

Flanged Manifolds

Standard

**PUMP OPTIONS** 

Metal Muffler

**PUMP STYLE** 

None

**KIT OPTIONS** 

BSP (Tapered) Threads

Threaded ANSI Flange

Welded Raised Face #150 ANSI

10.30VDC Pulse Output Kit

110/120VAC 220/240 VAC

Solenoid Kit with 24VDC Coil

110/120 or 220/240VAC

P1. Intrinsically-Safe 5.30VDC,

Pulse Output Kit

Pulse Output Kit

E1. Solenoid Kit with 24VDC

Raised Face 150#

## **PUMP BRAND**

SANDPIPER®

## **PUMP SIZE**

20 2"

## **CHECK VALVE TYPE**

В Ball

Weighted W

## **DESIGN LEVEL**

Design Level

#### WETTED MATERIAL

- Aluminum
- Cast Iron
- S Stainless Steel
- н Alloy C
- Unpainted Aluminum X

# **DIAPHRAGM/CHECK VALVE MA-**

- Santoprene/Santoprene 1
- 2 PTFE-Santoprene/PTFE
- Nitrile/Nitrile В
- C FKM/PTFE
- EPDM/EPDM

#### EPDM/Santoprene ı

- G PTFE-Neoprene/PTFE
- Santoprene/PTFE
- Neoprene/Neoprene
- One-Piece Bonded/PTFE

#### **CHECK VALVE SEAT**

- Aluminum
- Nitrile В
- Carbon Steel C
- Е **EPDM**
- Neoprene
- Stainless Steel PTFE Т
- FKM
- **UHMW** Polyethylene

## NON-WETTED MATERIAL OP-**TIONS**

- Painted Aluminum
- Cast Iron
- Painted Aluminum w/PTFE
- Coated Hardware
- Stainless Steel with
- Painted Aluminum with
- Stainless Steel Hardware
- Stainless Steel Hardware

#### Explosion-Proof Coil Cast Iron with Stainless Steel Hardware

- E2. Solenoid Kit with 24VAC/12VDC Coil **PORTING OPTIONS** 
  - Solenoid Kit with 12VDC Explosion-Proof Coil
  - Solenoid Kit with 110VAC Coil

## **KIT OPTIONS (CONTINUED)**

- Solenoid Kit with 110VAC Explosion-Proof Coil
- Solenoid Kit with 220VAC Coil E6.
- Solenoid Kit with 220VAC Explosion-Proof Coil
- Solenoid Kit with 110VAC, 50 Hz Explosion-Proof Coil
- Solenoid Kit with 230VAC, 50 Hz Explosion-Proof Coil
- Stroke Indicator Pins
- Solenoid Kit with 12 VDC

ATEX Compliant Coil

- Solenoid Kit with 24 VDC ATEX Compliant Coil
- Solenoid Kit with 110/120 VAC 50/60 Hz ATEX Compliant Coil
- A4. Solenoid Kit with 220/240 VAC 50/60 Hz ATEX Compliant Coil

# **MATERIALS**

Material Profile:	Operating Temperatures:	
CAUTION! Operating temperature limitations are as follows:	Max.	Min.
CONDUCTIVE ACETAL: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C
<b>EPDM:</b> Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.	280°F 138°C	-40°F -40°C
FKM (FLUOROCARBON): Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F(21°C)) will attack FKM.	350°F 177°C	-40°F -40°C
HYTREL®: Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C
<b>NEOPRENE:</b> All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C
<b>NITRILE:</b> General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C
NYLON: 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals	180°F 82°C	32°F 0°C

POLYPROPYLENE: A thermoplastic polymer. Moderate tensile and flex strength. Resists stong acids and alkali. Attacked by chlorine, fuming nitric acid and other strong oxidizing agents.	180°F 82°C	32°F 0°C
<b>PVDF:</b> (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.	250°F 121°C	0°F -18°C
SANTOPRENE®: Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.	275°F 135°C	-40°F -40°C
UHMW PE: A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.	180°F 82°C	-35°F -37°C
URETHANE: Shows good resistance to abrasives. Has poor resistance to most solvents and oils.	150°F 66°C	32°F 0°C
VIRGIN PTFE: (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.	220°F 104°C	-35°F -37°C

Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges

## **Metals:**

ALLOY C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.

STAINLESS STEEL: Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.

For specific applications, always consult the Chemical Resistance Chart.







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